



for an excellent finish

## CERBON OR

Vitrified-bonded grinding wheel with CBN for single lobes

For grinding:  
Camshaft (assembled), lobe

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**Notes on the workpiece surface:** Concave, hollow

Material: 100Cr6 (tempered)

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**Grinding tool**

Grinding wheel with CBN, vitrified-bonded

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**Example specification**

23B 107 L7/6 V241K 150

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Grinding process: Out-of-round grinding

