



for an excellent finish

CERBON OR

Vitrified-bonded grinding wheel with CBN for multi lobes

For grinding:
Camshaft (assembled), lobe

Notes on the workpiece surface: Concave, hollow

Material: 100Cr6 (tempered)

Grinding tool

Grinding wheel with CBN, vitrified-bonded

Example specification

23B 107 L7/6 V241K 150

Grinding process: Out-of-round grinding

