



for an excellent finish

CERBON ID

CBN grinding tools for high-performance machining of gearwheel boreholes with very long tool life

For grinding:

Gear, bore

Notes on the workpiece surface: Material: case-hardened steel

Grinding tool

Grinding wheel with CBN, vitrified-bonded

Example specification

CERBON ID B 64 M4 V



Grinding process: Internal grinding